

Very Flexible, Rugged **Neoprene Elastomer**

Remains flexible at low temperatures without

physical abuse while

strain relief needed for rugged applications

and ground-vehicle fuels,

fluids (see Raychem Specification RT-511) Performance exceeds the stringent requirements of SAE-AMS-DTL-23053/1,

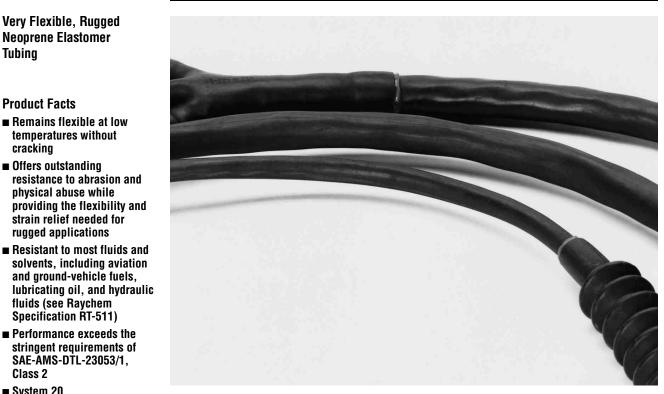
Tubing

Product Facts

cracking Offers outstanding

Special Purpose Tubing

NTFR



Class 2 System 20



Applications

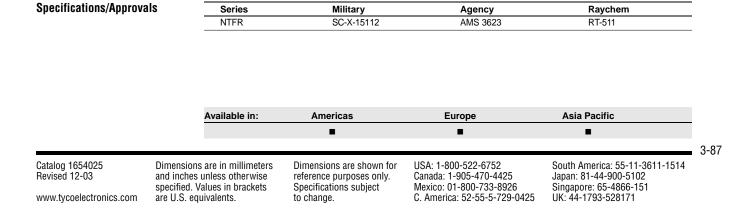
Widely used for insulation, strain relief, and abrasion protection on cable harnesses and wire bundles in the military and aerospace industries. Especially suitable for applications requiring exposure to fluids and solvents at elevated temperatures.

Installation

Minimum shrink temperature: 90°C [194°F] Minimum full recovery temperature: 135°C [275°F]

Operating Temperature Range

-70°C to 121°C [-94°F to 250°F]





Special Purpose Tubing

NTFR (Continued)

Product Dimensions

Size	Inside Diameter		Recovered Wall
	Minimum Expanded as Supplied	Maximum Recovered After Heating	Thickness** After Heating
1/8	3.2 [0.125]	1.6 [0.061]	0.69 ± 0.20 [0.027 ± 0.008]
3/16	4.8 [0.187]	2.5 [0.100]	0.84 ± 0.25 [0.033 ± 0.010]
1/4	6.4 [0.250]	3.6 [0.143]	0.89 ± 0.25 [0.035 ± 0.010]
3/8	9.5 [0.375]	5.4 [0.211]	1.01 ± 0.25 [0.040 ± 0.010]
1/2	12.7 [0.500]	7.3 [0.286]	1.21 ± 0.38 [0.048 ± 0.015]
5/8	15.9 [0.625]	9.1 [0.357]	1.32 ± 0.38 [0.052 ± 0.015]
3/4	19.1 [0.750]	10.9 [0.428]	1.44 ± 0.38 [0.057 ± 0.015]
7/8	22.2 [0.875]	12.7 [0.500]	1.65 ± 0.38 [0.065 ± 0.015]
1	25.4 [1.000]	14.5 [0.570]	1.77 ± 0.51 [0.070 ± 0.020]
1 1/4	31.8 [1.250]	18.1 [0.714]	2.20 ± 0.51 [0.087 ± 0.020]
1 1/2	38.1 [1.500]	21.8 [0.857]	2.41 ± 0.51 [0.095 ± 0.020]
1 3/4	44.5 [1.750]	25.4 [1.000]	2.71 ± 0.51 [0.107 ± 0.020]
2	50.8 [2.000]	29.0 [1.140]	2.79 ± 0.51 [0.110 ± 0.020]
3	76.2 [3.000]	43.4 [1.710]	3.17 ± 0.51 [0.125 ± 0.020]

**Wall thickness will be less if tubing recovery is restricted during shrinkage.

Ordering Information

Color	Standard	Black (-0)
Size selection	Always order the largest size that will shrink snugly over the component to be covered. Special order sizes are available upon request.	
Standard packaging	andard packaging On spools.	
Ordering description	Specify product na	ame, size and color (for example, NTFR 1/4-0).

Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are U.S. equivalents.

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Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-900-922-9792 Mexico: 01-800-733-8926 C. America: 52-55-5-729-0425

South America: 55-11-3611-1514 Japan: 81-44-900-5102 Singapore: 65-4866-151 UK: 44-1793-528171